

# Mixing section (code EBC)



The EBC mixing section is a unit section with three dampers for mixing extract, return and outdoor air.

- The EBC mixing section has built-in dampers of IV Product type KJS.
- The damper is manufactured from aluminium profiles and complies with the requirements for corrosion class C4 in accordance with SS-EN ISO 12944-2.
- The damper blades are powered by plastic cogwheels and a hose gasket made of silicon rubber creates a seal between the blades.
- For sizes 060–600 with inside shafts, the damper is linked to two shafts.
- Tightness class 3 in accordance with SS-EN1751 (VVS AMA-98).
- Permitted temperature: -40 to +80°C.
  Permitted differential pressure: max. 1400 Pa.
- The EBC mixing section has an inspection door in both the upper and the lower level.

# Operation and Maintenance Instructions

### Inspection

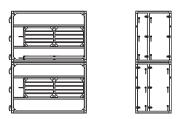
- Check function of the damper actuator.
- 2. Check the dampers for tightness when they are closed. If not, adjust the damper actuator to make the damper tight.
- Check the sealing strips.

#### Cleaning

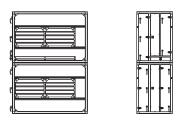
Clean the damper blades with a cloth. If they are severely fouled, an environmentally friendly degreasing agent can be used.

# Technical data, size 740-950

# Configuration

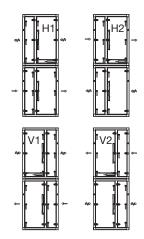


Inside shafts (code EBC-xxx-xx-I)



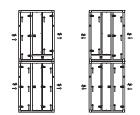
Outside shafts (code EBC-xxx-xx-U)

## Configuration structure and damper motors



Inside shafts: right-hand version/left-hand version

3 damper motors are required (damper shaft  $12\times12$  mm). Required torque: 740-850 = 6 Nm, 950 = 7 Nm.



Outside shafts: right-hand version/left-hand version

3 damper motors are required (damper shaft  $12\times12$  mm). Required torque: 740-850 = 6 Nm, 950 = 7 Nm.